

replacement

Dart Aerospace Ltd.

Date: Wednesday, 10/12/2008 2:37:26 PM
User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 43969
Estimate Number : 10053
P.O. Number :
This Issue : 10/12/2008 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : SKIDTUBES
Previous Run : 34715
Written By :
Checked & Approved By : C20811210
Comment : Est. D: 02.09.05 Added DSK 066 KJ/RF

Drawing Name : 3" OUTER TUBE
Part Number : D26001160
Drawing Number : D2600 REV D1
Project Number : N/A
Drawing Revision : D1
Material :
Due Date : 08/01/2009 Qty: 83 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 PG PURCHASING



Comment: PURCHASING

- Issue P/O: 7802
- a) Extrude as per Dwg D2600
 - b) Material: 6061-T6 (QQ-A-200/8)
 - c) Minimum yield tensile strength = 35 ksi
 - d) Minimum ultimate tensile strength = 40 ksi
 - e) Minimum elongation = 8%
 - f) Order at 160" long
 - g) Bon L Canada Inc. tool # 897121
 - h) To be packed per DSK 066
 - i) Pull test to ASTM standard B221 required.
 - j) Material certification is required

C20811210

C209103116

(89)

(83)

C209104109 (84)

2.0 D26001160P Extrusion Round 3" 206



Comment: Qty.: 1.0000 Each(s)/Unit Total: 83.0000 Each(s)
Extrusion Round 3" 206

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

- Receive & Inspect For Transit Damage
- Ensure material certification is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

- Inspect dimension per Dwg D2600
- Check Pull test per Dwg D2600 for compliance page attached
- Check hardness with Webster tester

C209101113

(89)

C209101113

(90)

S0805166

(889)

S0910114

(889)

cauler

Date: Wednesday, 10/12/2008 2:37:26 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 3" OUTER TUBE

Job Number: 43969

Part Number: D26001160

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

HALL 003 → 68

skid tube cell

skid tube cell

ET 09-05-07

(89)

rack # L6005 - 21 pcs 9-01-10

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/07

09/01/09

Job Completion



MF 09-01-17

MF 09-05-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2600	REV. 0 SHEET 1 OF 5
DATE 98.08.20		TITLE EXTRUSION	SCALE 1:1
A	97.01.21	NEW ISSUE	
B	97.09.09	CHANGE MATERIAL SPEC.	
C	98.04.16	ADD D2600-3, UPDATE D2600-1 WIDTH, ADD DIE NO.	
D	98.08.20	INCREASE MIN. UTS TO 40 KSI	
D1	01.04.17	ADD PART NUMBERS + DIE NUMBERS <i>46</i>	

RELEASED
98.08.25 DS

GENERAL NOTES

1. MATERIAL: 6061-T6 (QQ-A-200/8)

MINIMUM YIELD TENSILE STRENGTH = 35 ksi
MINIMUM ULTIMATE TENSILE STRENGTH = 40 ksi
MINIMUM ELONGATION = 8 %

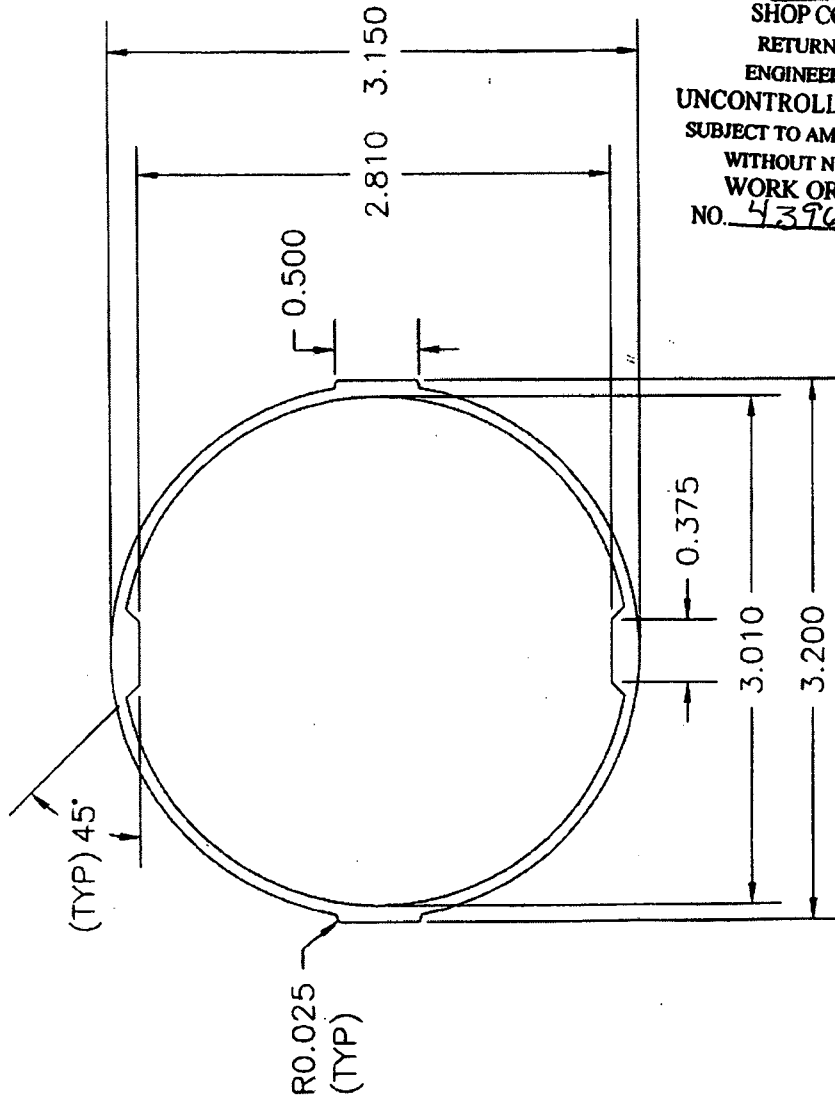
A SAMPLE FROM EACH BATCH WILL BE PULL TESTED
TO ASTM STANDARD B221 BY AN APPROVED TESTING
FACILITY TO ENSURE THAT THE BATCH MEETS THE
ABOVE MINIMUM MECHANICAL PROPERTIES.

2. BREAK ALL SHARP CORNERS 0.010 MAX.
3. NO TOOLING MARKS.
4. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
5. ALL DIMENSIONS ARE IN INCHES.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43969



DESIGN <i>DR</i>	DRAWN BY <i>DR</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2600	REV. D SHEET 2 OF 5
DATE 98.08.20		TITLE EXTRUSION	SCALE 1:1



RELEASED
98.8.25 DS
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43969

D2600-1

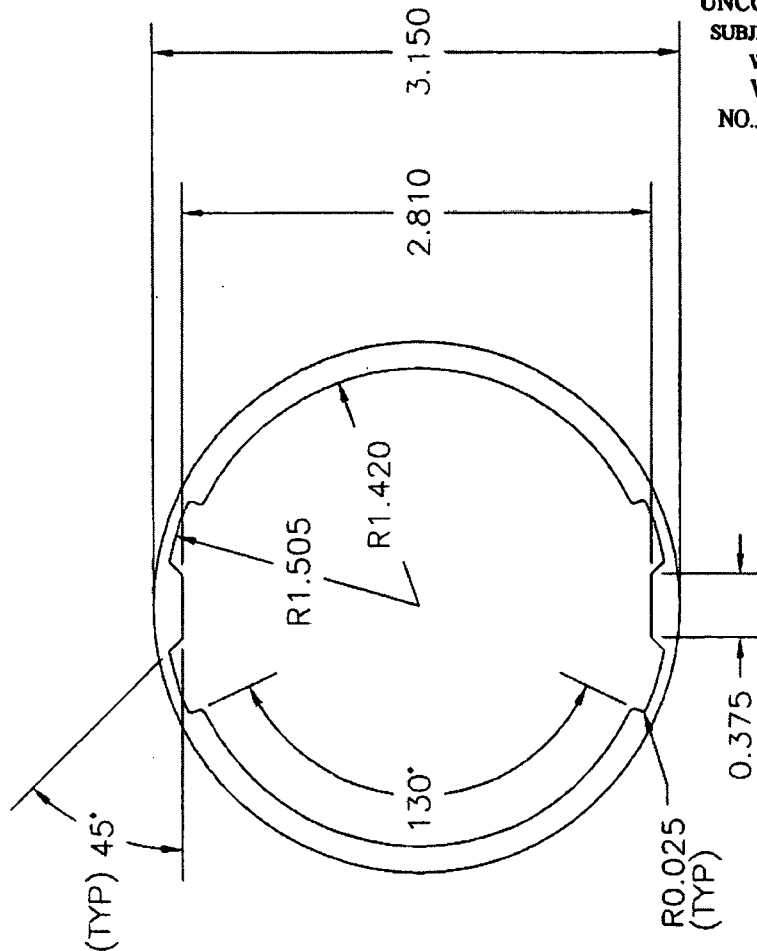
MANUFACTURED WITH CARADON INDALOX DIE # MH-18870
OR BON L DIE # 897121 (PREFERRED CHOICE)



PART NUMBER IS D2600-1-XXX WHERE XXX IS CUT LENGTH IN INCHES (EG. D2600-1-160 IS 16" LONG)



DESIGN <i>DM</i>	DRAWN BY <i>DM</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2600	REV. D SHEET 3 OF 5
DATE 98.08.20		TITLE EXTRUSION	SCALE 1:1



RELEASED
SHORT COPY DS
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43969

D2600-3

MANUFACTURED WITH CARADON INDALEX DIE # MH-18859

OR BON L DIE # 897122 (PREFERRED CHOICE)

PART NUMBER IS D2600-3-XXX WHERE XXX IS CUT LENGTH IN INCHES (E.G. D2600-3-120 IS 120 INCHES)





ACCT# 00046024

INVOICING COMPANY AND LOCATION
SIGNATURE ALUMINUM CANADA
500 EDWARD AVENUE
RICHMOND HIL ON L4C 4Y9

SHIPPING MANIFEST

MANIFEST DATE	01-12-09
MANIFEST NUMBER	653081
SALES ORDER NUMBER	41303

REFER TO THESE NUMBERS ON ALL CORRESPONDENCE
--

SHIP TO DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 CN PHONE 613-632-5200	SOLD TO / PURCHASER DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 CN PHONE 613-632-5200
--	--

TERMS / FREIGHT
O / P

CREDIT REP HAMBROOK, PAU 905-508-3250	SALES REP
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LOCATION RIH	TRAILER NUMBER 57375	SALESMAN 59358	FIELD SALES REP Kutter A 450-435-6551	CUST SERVICE REP Burton D 905-427-2227
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CUSTOMER ID 46024	ORDER DATE 12/11/08	CUSTOMER PO NUMBER 7802	JOB	BILL OF LADING NUMBER 08387470
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ITEM NO.	ORIGINAL ORDER QUANTITY	UNIT	PREVIOUS SHIPPED QUANTITY	MFG. PART NUMBER	ALLOY & TEMPER	FINISH DESCRIPTION	THIS SHIPMENT			UNIT	QUANTITY DUE
				CUSTOMER PART NUMBER	LENGTH	FABRICATION DESCRIPTION	HBR OF PKGS	GROSS POUNDS	NET QUANTITY		
					CUTTING TOLERANCE	SHIPPING TOLERANCE					
02	83	KG	0	DAA-897121-1	6061 /T6	MILL	2	579	559	KG	0
		M	0	D2600-1-160	160"	CERTIFICATE OF COMP			361.70	M	0
		PC	0		+5/16 "	(+015-015,0095-0070)			89	PC	0
					-0 "						
				LOT/TKT DETAIL:		41303020 / 202919	1	139	129		21 PC
						41303021 / 203000	1	440	430		68 PC

Transportation/Traffic damages and/or shortage claims are to be noted on the delivery copy of sellers shipping manifests and signed and dated below by customers authorized representatives.

No return materials will be accepted for credit without permission. The articles and/or services covered by this shipping manifest were produced in accordance with the fair labor standards act of 1938 as amended. Order accepted subject to the terms and conditions stated on the reverse side.

PAGE 1

2	579	559	KG
		361.70	M
		89	PC
TOTALS			



CERTIFICATE OF COMPLIANCE

SIGNATURE ALUMINUM CANADA

500 EDWARD AVENUE
RICHMOND HILL, ON L4C 4Y9

Cert Date	Cert No	Sales Order	Page
01/12/09	185955	41303	1
Cust PO	R/L No	Lot	Date
7802	08387470	41303020	1/12/09

Sold To	Ship To
DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7	DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

Item No	Part No	Item Description	Cust Part
2.000	DAA-897121-1	160" Mill 6061 T6	D2600-1-160
Gross Weight	139 KGS		
Net Qty	129 KG	21 PC	85 M 1 PKG

Specification	Die Desc
AMS-QQ-A-200/8 & ASTM B221-08	

Mechanical Tests:

Test No.	Tensile MPA / KSI	Yield MPA / KSI	%Elongation	Conductivity	Bend/Drift HREW
1	286.9 / 41.6	254.5 / 36.9	11.8	.0	91

Chemical Limits:

	SI	FE	CU	MN	MG	CR	ZN	TI	OTHER
MIN:	.40	.00	.15	.00	.80	.04	.00	.00	EA: .05
MAX:	.80	.70	.40	.15	1.20	.35	.25	.15	TOT: .15

This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgment form. No other warranties are applicable.

S
09/06/14

D. VanBakel, QA Manager Signature Aluminum Canada Inc



CERTIFICATE OF COMPLIANCE

SIGNATURE ALUMINUM CANADA

500 EDWARD AVENUE
RICHMOND HILL, ON L4C 4Y9

Cert. Date	Cert. No.	Sales Order	Page
01/12/09	185956	41303	1
Cust. PO	B/L No.	Lot	Date
7802	08387470	41303021	1/12/09

Sold To	Ship To
DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7	DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

Item No.	Part No.	Item Description	Cust. Part
2.000	DAA-897121-1	160" Mill 6061 T6	D2600-1-160
Gross Weight	440 KGS		
Net Qty	430 KG	68 PC	276 M 1 PKG

Specification	Dis. Desc.
AMS-QQ-A-200/8 & ASTM B221-08	

Mechanical Tests:

Test No.	Tensile MPA / KSI	Yield MPA / KSI	%Elongation	Conductivity	Bend/Drift HREW
1	286.9 / 41.6	254.5 / 36.9	11.8	.0	91

Chemical Limits:

	SI	FE	CU	MN	MG	CR	ZN	TI	OTHER
MIN:	.40	.00	.15	.00	.80	.04	.00	.00	EA: .05
MAX:	.80	.70	.40	.15	1.20	.35	.25	.15	TOT: .15

This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgment form. No other warranties are applicable.

D. VanBakel, QA Manager Signature Aluminum Canada Inc

Chantal Lavoie

From: Burton, Doris [Doris.Burton@signaturealuminumcanada.com]
Sent: March 16, 2009 10:38 AM
To: Chantal Lavoie
Subject: *****SPAM***** RE: *****SPAM***** FW: DAA-897121

Chantal, we have received the sample and our QA confirmed that the metal is out of round. The authorization for the return is # 38051. We will pick up the metal and issue a full credit. I have processed a replacement order and we'll extrude asap. Thank you for your patience.

Doris Burton

Customer Account Representative
 Signature Aluminum Canada Inc.
 Phone: 1-800-563-1079 Fax: 1-800-565-8339
 doris.burton@signaturealuminumcanada.com



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-----Original Message-----

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Friday, March 13, 2009 9:35 AM
To: Burton, Doris
Subject: RE: *****SPAM***** FW: DAA-897121

Doris, I just send out this morning the sample that are no good, if you think it best to place it now for the replacement so we would be able to get it for end of March.
 So yes go for it.
 Thanks
 Chantal

From: Burton, Doris [mailto:Doris.Burton@signaturealuminumcanada.com]
Sent: March 13, 2009 9:25 AM
To: Chantal Lavoie
Subject: *****SPAM***** FW: DAA-897121

Chantal, do you want me to enter a replacement order or do you wish to await the results of the sample?
 Please let me know.
 Thank you.

Doris Burton

Customer Account Representative
 Signature Aluminum Canada Inc.
 Phone: 1-800-563-1079 Fax: 1-800-565-8339
 doris.burton@signaturealuminumcanada.com



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16/03/2009

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-----Original Message-----

From: Burton, Doris

Sent: Thursday, March 12, 2009 1:41 PM

To: 'Chantal Lavoie'

Subject: DAA-897121

Chantal, our Quality Control people insists on a sample before they accept the return. Is there any way that you can send them a sample today via Purolator - Collect (account # 0141687) at 500 Edward Avenue, Richmond Hill, Ontario L4C 4Y9; attn.: Doug van Bakel.

In the meantime, do you still want me to process a replacement order or do you prefer to wait for the test results of the sample?

Doris Burton

Customer Account Representative

Signature Aluminum Canada Inc.

Phone: 1-800-563-1079 Fax: 1-800-565-8339

doris.burton@signaturealuminumcanada.com



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SALES SUBJECT TO OUR
PUBLISHED TERMS AND
CONDITIONS.
VENTES SUJETTES AUX
MODALITÉS ET
CONDITIONS PUBLIÉES.

ORDER ACKNOWLEDGMENT CONFIRMATION DE COMMANDE

SHIP TO/EXPÉDIÉ À DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY K6A 1K7 CANADA PHONE 613-632-5200				SOLD TO/VENDU À DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY K6A 1K7				REMIT TO/REMETTRE À SIGNATURE ALUMINUM CANA P.O. BOX 25021, STAT "B" TORONTO M5W 2X9				ACKNOWLEDGMENT DATE DATE DE CONFIRMATION 03-13-09		REFER TO THESE NUMBERS ON ALL CORRESPONDENCE. RÉFÉREZ-VOUS À CES NUMÉROS POUR TOUTES CORRESPONDANCE.		SALES ORDER NUMBER N° DE COMM 45133	
CUST. ID/ID DU CLIENT 46024		ORDER DATE/DE LA COMM. 03/13/09		CUST. PO. NO./N° DE COMM. DU CLIENT 7802 REPLACE		JOB		TERMS/CONDITIONS 13 10 Days Net 30 Da		CREDIT REP. REP. DU CRÉDIT HAMBROOK, PA 905-508-3250		SALES REP. REP. DES VENTES		FIELD SALES REP. REP. REGIONAL DES VENTES Kutter A 450-435-6551		CUST SERVICE REP. REP. SERVICE CLIENTÈLE Burton D 905-427-2227	
BILL OF LADING NO. NO. DE CONNAISSANCE		SHIP DATE DATE DE LIVRAISON		SHIP VIA EXPÉDIÉ PAR		FREIGHT TRANSPORT FPD		LOC. LOCATION PIC		ORDER TYPE TYPE DE COMM. SO		END USE UTILISATION FIN. 202		SALESMAN Vendeur 043			
ITEM NO. D'ITEM	ORDER QUANTITY QTE COMMANDÉE	UNIT UNITÉ	MFG. PART NUMBER N° DE PIÈCE DU MFG	ALLOY & TEMPER ALLIAGE & TREMPAGE	FINISH/ FAB CODE	FINISH DESCRIPTION DESC. DE LA FINITION		UNIT PRICE PRIX À L'UNITÉ	UNIT UNITÉ	SHIP DATE DATE D'EXPÉDITION PRÉVUE							
			CUSTOMER PART NUMBER NUMÉRO DE PIÈCE DU CLIENT	LENGTH LONGUEUR	CODE DE FNTION/ FABRICATION	FABRICATION DESCRIPTION DESC. DE FABRICATION											
				CUTTING TOLERANCE TOLÉRANCE DE COUPE		SHIPPING TOLERANCE TOLÉRANCE D'EXPÉDITION											
<p>***** visit us at www.signaturealuminum.com *****</p> <p>Metal prices are based on the current market conditions and are subject to change.</p>																	
01	503 KG	DAA-897121-1	6061 / T6	001	MILL												
	337 M	D2600-1-160	160"		CERTIFICATE OF COMP												
	83 PC		+5/16" -0"		(+015-015,0095-0070)			39.100	KG								
CUSTOMER NOTES:																	

NO RETURN MATERIALS WILL BE ACCEPTED FOR CREDIT WITHOUT PERMISSION/ AUCUN RETOUR DE MATÉRIEL NE SERA ACCEPTÉ POUR CRÉDIT SANS PERMISSION

FORM NO. 01046 Rev. C

Chantal Lavoie

From: L Lacelle [llacelle@dartaero.com]
Sent: March 4, 2009 2:20 PM
To: 'Chantal Lavoie'
Cc: 'Jason Murdoch'
Subject: FW: NC D2600-1-160
Importance: High

B 43969

Chantal,
 Please contact BonL

From: Jason Murdoch [mailto:jmurdoch@dartaero.com]
Sent: March 4, 2009 2:08 PM
To: 'L Lacelle'
Subject: NC D2600-1-160
Importance: High

87 pcs. replacement for 87 pcs. 27 March.

Hi L,

We have an issue with the D2600-1-160 B43969.

This material was received in on 09-01-13 and inspected on 09-01-14. The material appears to be oval on one side, causing it to be too wide (3.200", and is 3.245"-2.249") The wall thicknesses are alright, and the height of 3.150" is within tolerance as well.

Just off the top of my head, it's almost like the die is getting too wide. Can you contact the supplier and have them check out the die dimensions?

Jason Murdoch

Qc. Coordinator
 jmurdoch@dartaero.com

1-800-563-1079



INVOICING COMPANY AND LOCATION
SIGNATURE ALUMINUM CANADA
500 EDWARD AVENUE
RICHMOND HIL ON L4C 4Y9

SHIPPING MANIFEST

MANIFEST DATE	05-04-09
MANIFEST NUMBER	658797
SALES ORDER NUMBER	46486

ACCT# 00046024

SHIP TO DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 CN PHONE 613-632-5200	SOLD TO / PURCHASER DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 CN PHONE 613-632-5200
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TERMS / FREIGHT
O / P

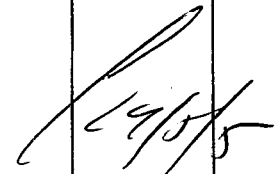
REFER TO
THESE NUMBERS ON
ALL CORRESPONDENCE

CREDIT REP
HAMBROOK, PAU
905-508-3250

SALES REP

LOCATION RIH	TRAILER NUMBER QUEBEC	SALESMAN 59358	FIELD SALES REP Kutter A 450-435-6551	CUST SERVICE REP Burton D 905-427-2227
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CUSTOMER ID 46024	ORDER DATE 04/09/09	CUSTOMER PO NUMBER 7802 REPL.	JOB	BILL OF LADING NUMBER 08392046
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ITEM NO.	ORIGINAL ORDER QUANTITY	UNIT	PREVIOUS SHIPPED QUANTITY	MFG. PART NUMBER	ALLOY & TEMPER	FINISH DESCRIPTION	THIS SHIPMENT			UNIT	QUANTITY DUE	
				CUSTOMER PART NUMBER	LENGTH	FABRICATION DESCRIPTION	NBR OF PKGS	GROSS POUNDS	NET QUANTITY			
					CUTTING TOLERANCE	SHIPPING TOLERANCE						
01	83	KG	0	DAA-897121-1	6061 /T6	MILL	2	563	513	KG		
		M	0	D2600-1-160	160"	CERTIFICATE OF COMP			365.76	M		
		PC	0		+5/16 "	(+015-015,0095-0070)			90	PC		
					-0 "							
		This is a replacement order for replacement order # 45133. Refer to Return # 38128 and new order # 46486.										
				LOT/TKT DETAIL:		46486011 / 209528	1	283	258		45 P	
						46486011 / 209529	1	280	255		45 P	
												

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PAGE 1

2	563	513	KG
		365.76	M
		90	PC
TOTALS			

CERTIFICATE OF COMPLIANCE

SIGNATURE ALUMINUM CANADA

500 EDWARD AVENUE
RICHMOND HILL, ON L4C 4Y9

Cert. Date	Cert. No.	Sales Order	Page																																						
05/04/09	190801	46486	1																																						
Cust. PO	B/L No.	Lot	Date																																						
7802 REPL.	08392046	46486011	5/04/09																																						
Sold To	46024	Ship To	46024																																						
DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7		DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7																																							
Item No	Part No	Item Description	Cust Part																																						
1.000	DAA-897121-1	160" Mill 6061 T6	D2600-1-160																																						
Gross Weight	563 KGS																																								
Net Qty	513 KG	90 PC	366 M 2 PKG																																						
Specification		Die Desc																																							
AMS-QQ-A-200/8 & ASTM B221-08																																									
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This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgment form. No other warranties are applicable.

D. VanBakel, QA Manager Signature Aluminum Canada Inc

809/05/06